



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

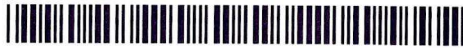
HT-500-CWA
Job Sheet 177536



Part No: HT-500-CWA

Job Qty: 1 ea

Part Name: Series 500 Compressor Wash System with Auxiliary Air Tank



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/14/18

Job Tracking No:

Due Date: 7/16/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG HT-500-CWA Rev. 10 IPP Rev. A 18.05.10 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs	7/16/18	7/16/18	0.00	0.00	Purchasing		AUG 03 2018
110	Packaging	1 pcs	7/16/18	7/16/18	0.00	0.00	Packaging2		AUG 03 2018
120	QC	1 pcs	7/16/18	7/16/18	0.00	0.00	QC6		18.10.12
123	DC	1 pcs	7/16/18	7/16/18	0.00	0.00	DC		18.10.12
130	Packaging	1 pcs	7/16/18	7/16/18	0.00	0.00	Packaging3		NIR
140	QC21-FG	1 Ea	7/16/18	7/16/18	0.00	0.00	QC21		18.10.12

Part Op 100 - 1-Issue P/O: MANUFACTURE HT-500-CWA AS PER DWG Supplier: METEC 2-DART to supply
Descriptions: decals -010P-70A and -010P-70B 3-DART to supply -010P-05 control panel Certificate of conformity is required
123 - Supply HT-500-CWA Customer packet

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
HT-500-CWA-010P-05	Control Panel	1 Ea (1 ea)	100-Purchasing	5090611
HT-500-CWA-010P-70A	Wash Emblem	1 Ea (1 ea)	100-Purchasing	5076603
HT-500-CWA-010P-70B	Rinse Emblem	1 Ea (1 ea)	100-Purchasing	5076604
HT-500-CWAP	Series 500 Compressor Wash System with Auxiliary Air Tank	1 Ea (1 ea)	100-Purchasing	5098847

DAS
13
9-89

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PL

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	HT-500-CWA-010P-05	1	0	0
	HT-500-CWA-010P-70A	1	0	0
	HT-500-CWA-010P-70B	1	0	-
	HT-500-CWAP	1	2	



Container No: S098924



Part: HT-500-CWA

Job No: 177536

Serial No/Batch: S098924

Revision: 10

Inspector:

Exp Date:

Instructions:

Date: 08/03/18

ications

d not be found.

Plex 5.



20 Terry Fox Drive
 Vankleek Hill, Ontario K0B 1R0 , Canada
 Tel: (613) 678-3957
 Fax: (613) 678-3956

Delivery Slip No.: 22620
Date: Jul 27, 2018
Page: 1

Sold to:	Ship to:
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO039889	Sold By: Walz, Christian D.
Shipped By: pick up	Ship Date: Jul 27, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
Ser 500 Compressor Wash System with Aux Air Tank, dwg # HT-500-CWA Rev.10		Ass'y	1	1	
Ser 500 Compressor Wash System with Aux Air Tank, dwg # HT-500-CWA Rev.10		Ass'y	1	1	
Ser 500 Compressor Wash System with Aux Air Tank, dwg # HT-500-CWA Rev.10		Ass'y	1	1	
Ser 500 Compressor Wash System with Aux Air Tank, dwg # HT-500-CWA Rev.10		Ass'y	1		1
Ser 500 Compressor Wash System with Aux Air Tank, dwg # HT-500-CWA Rev.10		Ass'y	1		1
Price to be determined 2 units to be kept in stock at METEC					
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					
Received by _____			Thank you for your order!		



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity

Part Number

DAS
9
5-89

Part Name

P.O. Number

3

HT-500-CWA

Ser 500 Compressor Wash
System

039889

MATERIAL: supplied by METEC

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

A handwritten signature in black ink, appearing to read "Jan Norris", is written over the printed name.

Jan Norris

Vankleek Hill, July 27, 2018



Invoice No.: 13867
Date: Jul 27, 2018
Page: 1

Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, Ontario K6A 1K7

Shipping Address
 Dart Aerospace Ltd.
 1270 Aberdeen Street
 Hawkesbury, Ontario K6A 1K7

P.O. Number PO039889	Shipped by pick up	Delivery Slip #: 22620	Terms: 2%/10, Net 30. Due Aug 26, 2018.			
Description	Qty ordered	Qty shipped	Qty on B/O	Unit	Unit Price	Amount
Ser 500 Compressor Wash System with Aux Air Tank, dwg # HT-500-CWA Rev.10	1	1		Ass'y	4,862.00	4,862.00
Ser 500 Compressor Wash System with Aux Air Tank, dwg # HT-500-CWA Rev.10	1	1		Ass'y	4,862.00	4,862.00
Ser 500 Compressor Wash System with Aux Air Tank, dwg # HT-500-CWA Rev.10	1	1		Ass'y	4,862.00	4,862.00
Ser 500 Compressor Wash System with Aux Air Tank, dwg # HT-500-CWA Rev.10	1		1	Ass'y	4,862.00	
Ser 500 Compressor Wash System with Aux Air Tank, dwg # HT-500-CWA Rev.10	1		1	Ass'y	4,862.00	
2 units to be kept in stock at METEC						
Subtotal:						14,586.00
H - HST 13% HST						1,896.18
Thank you for your order!						
HST # 867 061 723 RT0001 Interest on overdue accounts is charged at 24% per year			Total Amount including Tax 16,482.18			



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039889**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039889

PO Date: 5/14/18

Due Date: 8/3/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, PatrickPhone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments: Please keep qty of 2 unit on your shelf .

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		HT-500-CWAP			Series 500 Compressor Wash System with Auxiliary Air Tank	Firmed	-	8/3/18	1 Ea	0 Ea	1 Ea	\$4,862.00/Ea	\$4,862.00
Line Item Note W/O 177500													
2		HT-500-CWAP			Series 500 Compressor Wash System with Auxiliary Air Tank	Firmed	-	8/3/18	1 Ea	0 Ea	1 Ea	\$4,862.00/Ea	\$4,862.00
Line Item Note W/O 177533													
3		HT-500-CWAP			Series 500 Compressor Wash System with Auxiliary Air Tank	Firmed	-	8/3/18	1 Ea	0 Ea	1 Ea	\$4,862.00/Ea	\$4,862.00
Line Item Note W/O 177536													
4		HT-500-CWAP			Series 500 Compressor Wash System with Auxiliary Air Tank	Firmed	-	9/1/18	1 Ea	0 Ea	1 Ea	\$4,862.00/Ea	\$4,862.00
Line Item Note W/O 177538 PLEASE KEEP THIS UNIT IN YOUR STOCK													

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
5		HT-500-CWAP			Series 500 Compressor Wash System with Auxiliary Air Tank	Firmed	-	9/1/18	1 Ea	0 Ea	1 Ea	\$4,862.00/Ea	\$4,862.00
Line Item Note W/O 177540 PLEASE KEEP UNIT IN YOUR STOCK													
												Grand Total:	\$24,310.00

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Plex 7/30/18 8:27 AM dart.Lussier.Patrick

HT-500-CWA FLOW TEST

ALL TESTS PERFORMED WITH 1 GALLON OF WATER

PSI	OPEN (NO RESTRICTION) SECONDS	50% (RESTRICITON) SECONDS
20	55	65
40	38	45
60	30	40
80	25	37

TESTS WERE PERFORMED WITH SHOP AIR HOOKED UP
TO THE HT-500-CWA TO KEEP IT AT A CONSTANT PSI.

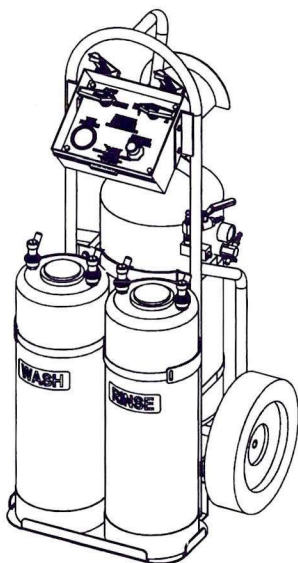
1-1/2 GPM

.946 L = 1 GAL

ALL CONNECTIONS CHECKED FOR LEAKS WITH LEAK DETECTOR

TECHNICIAN: Tom K. DAS
9
9-89
DATE: 18-07-07

Jch 177536



DART
AEROSPACE

190 S. Danebo Ave., Eugene, OR. 97402
1-800-556-4166
e-mail: sales@dartaero.com
dartaerospace.com

TITLE

ENGINE WASH UNIT

DWG NO.

HT-500-CWA

REV

10

CUSTOMER 5 OF 5

SCALE

1:16

DATE

7/15/2014

SHEET

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